



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D139-799-015
Job Sheet 180439



Part No: D139-799-015

Job Qty: 3 ea

Part Name: Engine Wash



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/6/18

Job Tracking No:

Due Date: 7/26/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D139-799 REV.O IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598 11-06-05
JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER CHG005/ECN13-
579 DD verf:JLM IPP REV:E 16.10.13 AS PER IIN REV.L DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	7/26/18	7/26/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 13 2018
110	Packaging	3 pcs	7/26/18	7/26/18	0.00	0.00	Packaging1-1		JUL 24 2018
120	QC	3 pcs	7/26/18	7/26/18	0.00	0.00	QC4		JUL 24 2018
130	Packaging	3 pcs	7/26/18	7/26/18	0.00	0.00	Packaging3-1		JUL 24 2018
135	DC	3 pcs	7/26/18	7/26/18	0.00	0.00	DC		JUL 24 2018
140	QC21-FG	3 Ea	7/26/18	7/26/18	0.00	0.00	QC21		JUL 24 2018

Part Op 130 - Identify and pack for shipping as per PPP D139-799-015 PPP rev: _____
Descriptions: 135 - Photocopy bluefile & type labels per PPP D139-799-015 CHG006



Container No: S093591

Part: D139-799-015

Job No: 180439

Serial No/Batch: S093591

Revision: 0

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/19/18

4373

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	12 Ea (4 ea)	90-Start up Operation	509372x2 50 41124x10
AN3C5A	Bolt	9 Ea (3 ea)	90-Start up Operation	5057009
AN526-1032R16	Screw	12 Ea (4 ea)	90-Start up Operation	FM134702.0
AN832-6J	Union	6 pcs (2 ea)	90-Start up Operation	5082933
AN924-6J	Nut	12 Ea (4 ea)	90-Start up Operation	5082934
CB2000CRA3-28	Stud	9 Ea (3 ea)	90-Start up Operation	5095590
CB4022V3CR8	Anchor Nut	9 Ea (3 ea)	90-Start up Operation	5082911
CB91	Acrylic Adhesive, 3.5G	6 pcs (2 ea)	90-Start up Operation	FM136930
D4121-1	Hose Assembly	6 Ea (2 ea)	90-Start up Operation	508176x2 (X4) 5092562
D4121-3	Hose Assembly	3 Ea (1 ea)	90-Start up Operation	5084171x2 5081244x1
D4121-5	Hose Assembly	3 Ea (1 ea)	90-Start up Operation	5081243x2 5081244x1
D4131-041	Manifold Assembly	3 Ea (1 ea)	90-Start up Operation	5084949x1 (2) 508415H
D4131-043	Doubler Assembly	3 Ea (1 ea)	90-Start up Operation	5084949x1 (2) 508415H
D4146-1	Fitting	6 Ea (2 ea)	90-Start up Operation	5074842
D4182-1	Fitting, Quick Disconnect	6 Ea (2 ea)	90-Start up Operation	5068366x4
D4384-1	Placard	3 Ea (1 ea)	90-Start up Operation	5069099
MS21043-3	Nut	30 Ea (10 ea)	90-Start up Operation	5062620
MS21919-WDG9	Clamp	27 Ea (9 ea)	90-Start up Operation	5034403
MS21919WCH16	Clamp	6 Ea (2 ea)	90-Start up Operation	5060424x2 5090808 08
MS21919WCH4	Clamp	6 Ea (2 ea)	90-Start up Operation	5060344x2 5090809 X4
MS21919WCH9	Clamp	12 Ea (4 ea)	90-Start up Operation	5084602x4 5090893x8
NAS1149C0316R	Washer	18 Ea (6 ea)	90-Start up Operation	FM136511
NAS1149C0332R	Washer	24 Ea (8 ea)	90-Start up Operation	5049837
NAS1149C0932R	Washer	12 Ea (4 ea)	90-Start up Operation	5056031
NAS43DD3-80N	Spacer	9 Ea (3 ea)	90-Start up Operation	5083561

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C3A	12	328	0
	AN3C5A	9	1,848	0
	AN526-1032R16	12	49	0
	AN832-6J	6	14	0
	AN924-6J	12	26	0
	CB2000CRA3-28	9	4	0
	CB4022V3CR8	9	24	0
	CB91	6	34	0
	D4121-1	6	7	0
	D4121-3	3	9	0
	D4121-5	3	9	0
	D4131-041	3	4	0
	D4131-043	3	9	0
	D4146-1	6	2	0
	D4182-1	6	26	0
	D4384-1	3	8	0
	MS21043-3	30	1,065	0
	MS21919-WDG9	27	151	0
	MS21919WCH16	6	6	0
	MS21919WCH4	6	6	0
	MS21919WCH9	12	12	0
	NAS1149C0316R	18	302	0
	NAS1149C0332R	24	4,755	0
	NAS1149C0932R	12	184	0
	NAS43DD3-80N	9	34	0

Part Specifications

Specifications could not be found.

Qty -015	Part Number	Description
X	D139-799-015	ENGINE WASH KIT
2	D4121-1	HOSE ASSEMBLY
1	D4121-3	HOSE ASSEMBLY
1	D4121-5	HOSE ASSEMBLY
1	D4131-041	MANIFOLD ASSEMBLY
1	D4131-043	DOUBLER ASSEMBLY
2	D4146-1	FITTING
2	D4182-1	FITTING, QUICK DISCONNECT
1	D4384-1	PLACARD
3	AN3C5A	BOLT (or NAS6603-4)
4	AN3C3A	BOLT
4	AN526-1032R16	SCREW
2	AN832-6J	UNION (or AN837-6J)
4	AN924-6J	NUT
10	MS21043-3	NUT
4	NAS1149C0932R	WASHER (or AN960C916L)
8	NAS1149C0332R	WASHER (or AN960C10L)
6	NAS1149C0316R	WASHER (or AN960C10LL)
3	NAS43DD3-80N	SPACER
9	MS21919WDG09	CLAMP (or AS21919WDG09)
2	MS21919WCH4	CLAMP (or AS21919W CH4)
4	MS21919WCH9	CLAMP (or AS21919W CH9)
2	MS21919WCH16	CLAMP (or AS21919W CH16)
3	CB2000CRA3-28	STUD (or A366A3E30C)
3	CB4022V3CR8	ANCHOR NUT (or AW001TL3A08)
2	CB91	3.5g ACRYLIC ADHESIVE KIT

REFERENCE ONLY

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Description: ENGINE WASH

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